

DART

DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVE <i>[Signature]</i>	DRAWING NO. DSI 9344	REV. A SHEET 1 OF 1
DATE 06.07.24		TITLE SET SCREW	SCALE NTS
A	06.07.24	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTION D205-634 REV. B AND
INSTALLATION INSTRUCTION D204-635 REV. B
REF. CANADIAN STC: SH96-88
FAA STC: SR00563NY

TO ADD TO THE INSTALLATION INSTRUCTIONS PARTS LIST ON PAGE 7 OF D205-634 REV.B AND D204-635 REV.B:

Add:

Item	Qty	Part No.	Description
33	2	D3533-1	SET SCREW

TO AMEND INSTALLATION INSTRUCTIONS PROCEDURE STEP 1 OF D205-634 REV.B AND D204-635 REV.B:

If installing the Dart Skidtubes onto Bell/AAI crosstubes, install qty (2) D2747 (item 32) or qty (2) D3533-1 (item 33) set screws in the forward/aft holes of the forward crosstubes as required per Figure 1. Install qty (2) D2747 (item 32) set screws in the forward/aft holes of the aft crosstubes per Figure 1. Prime with zinc chromate primer and install wet.

FORWARD CROSSTUBE:
32 (D2747 SET SCREW) OR
33 (D3533-1 SET SCREW)
(2 PLACES)

AFT CROSSTUBE:
32 (D2747 SET SCREW)
(2 PLACES)

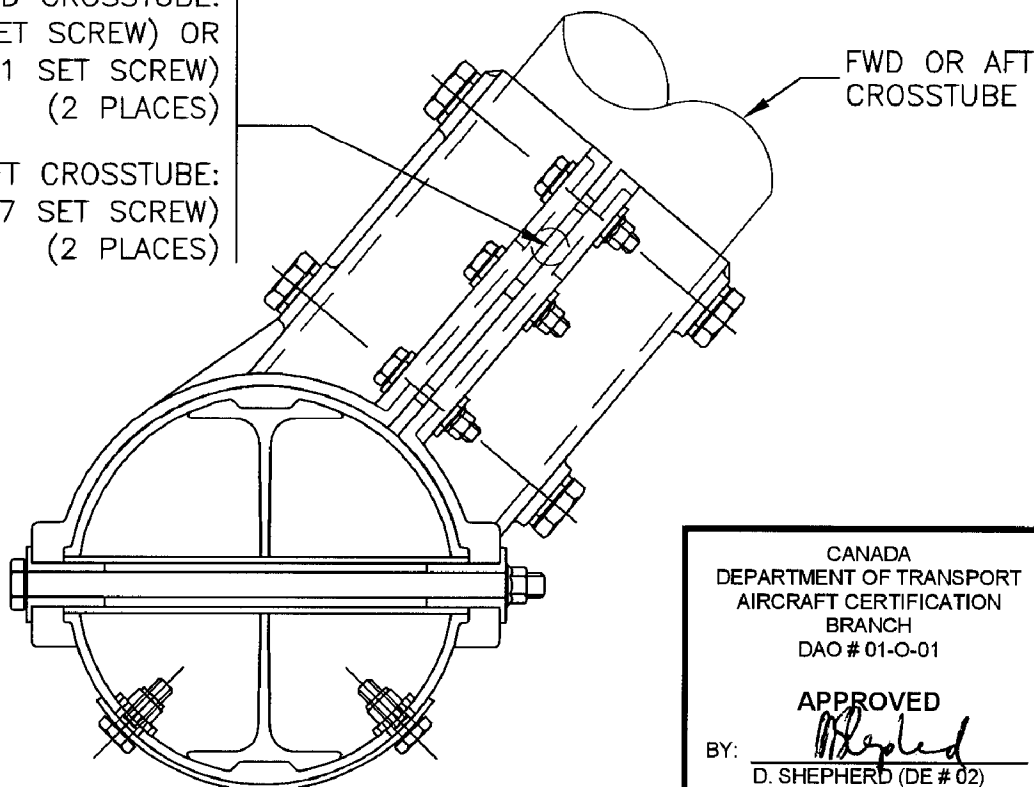


Figure 1 - Set Screw Option

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 06.07.24
CERT. NO.: SH96-88
ISSUE NO.: 2

Copyright © 2006 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.